

Page 1

Wednesday, March 22, 2017 10:46:43 AM

Item ID: D3551-11

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop *NS2*

Item Name: Hook And Loop Tie

Start Date: 3/22/2017 **Start Qty:** 15.00

15

Cust Item ID:**Required Date: 3/27/2017 Req'd Qty: 15.00**

15

Customer:

Reference:

Approvals:

Process Plan:

Date: MAR 22 2017

Tooling:

Date:

Run Start

NR1

QC:

Date:**SPC (Y/N):**

Date:

Stop

NR2

[illegible]

Work Order ID 158411

Wednesday, March 22, 2017 10:46:43 AM

158411

Page 2

Item ID: D3551-11

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Hook And Loop Tie

Start Date: 3/22/2017 Start Qty: 15.00

15

Cust Item ID:

Required Date: 3/27/2017 Req'd Qty: 15.00

15

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>ST416</u>	0.00							DAS
130									41
Packaging	Memo	0.15			DAS	<u>15</u>			9-89
Packaging					6				MAR 27 2017
					9-89				
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	1.50							<u>17/3/28</u>
Quality Control									


MAR 28 2017

Picklist Print

Wednesday, March 22, 2017 10:46:42 AM

Page 1

Work Order ID: 158411

158411

Parent Item: D3551-11

D3551-11

Parent Item Name: Hook And Loop Tie

Start Date: 3/22/2017

Required Date: 3/27/2017

Start Qty: 15.00

Required Qty: 15.00

Comments: IPP Rev:A New Issue 06-09-27 JLM

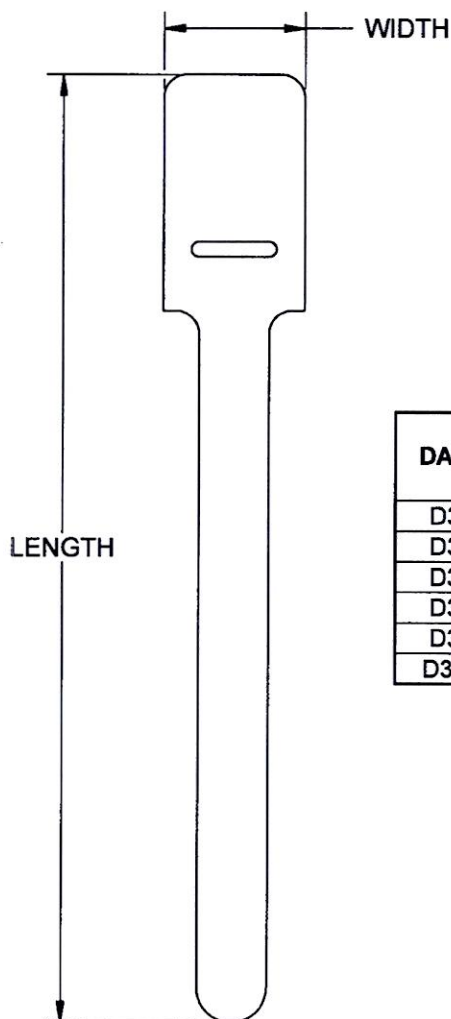
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
6605K56 *6605K56* HOOK AND LOOP TIE		Purchased	No			110	Each	0.0000	1 **	15			

15x 8217-03-24



DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>qp</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3551	REV. A SHEET 1 OF 1
DATE 06.08.28		TITLE HOOK AND LOOP TIE SCALE NTS	
REV A	DATE 06.08.28	DESCRIPTION NEW ISSUE	

SPECIFICATION CONTROL DRAWING



MAR 7 2 2017

DAS
13
9-09

W/O: 158411

DART P/N	LENGTH (in)	WIDTH (in)	MCMMASTER-CARR P/N	SPEEDTECH P/N
D3551-1	6	1	6605K51	SW.75X6BK889
D3551-3	8	1	6605K52	SW.75X8BK889
D3551-5	11	1	6605K53	SW.75X11BK889
D3551-7	15	1.5	6605K54	SW1.5X15BK889
D3551-9	18	1.5	6605K55	SW1.5X18BK889
D3551-11	24	1.5	6605K56	SW1.5X24BK889

D3551-X HOOK AND LOOP TIE

MATERIAL: BLACK BACK-TO-BACK HOOK AND LOOP MATERIAL, FLAME-RETARDANT NYLON

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35668**

Purchase Order Date 3/22/2017
PO Print Date 3/22/2017

Page Number 5 of 6

Order From :
MCMASTER-CARR SUPPLY CO,
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

VU-MCM001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 330 995 5500

Ship To Contact
Ship To Phone
Ship Via: Purolator ground ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 10
Currency USD
FOB FCA - (Free Carrier)

13	59915K274	Rod End Bearing	3/24/2017	10.00	\$19.05	\$190.50
			Yes	Each		
			3/24/2017			

AS PER DWG D4777 REV. A
B158410

Line Total: \$190.50

14	6605K56	HOOK AND LOOP TIE	3/24/2017	15.00	\$2.94	\$44.16
			Yes	Each		
			3/24/2017			

AS PER DWG D3551 REV. A
B158411

DAS
38
9-89

Line Total: \$44.16

15	71401-45	PROCUREMENT QUALITY CLAUSES	3/24/2017	1.00	\$0.00	\$0.00
			No			
			3/24/2017			

PROCUREMENT QUALITY CLAUSES
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A025 CERTIFICATE OF CONFORMANCE
A040 NOTIFICATION OF QUALITY ESCAPE
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

Note:

3/22/2017



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO35668

Order Placed By
Chantal Lavoie

McMaster-Carr Number
8746285-03

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03/22/2017

Line	Product	Ordered	Shipped
1	3076T13 Tie-Down Ring Zinc-Plated Steel Ring & Clamp, 500 lb Work Load Limit, 2" ID	50 Each	50
2	6848K71 Metric Die Cast Zinc Adjustable Handle M10 x 1.5 Thread x 50mm Stud Length Your Part Number: 71500-30/DELIVER TO: JEAN-FRANCOIS	1 Each	1
3	4671A79 Standard Multipurpose Cloth Sanding Sheet 36 Grit, 9" x 11", 5 Per Package, Packs of 5 Your Part Number: 71500-30/DELIVER TO: JEAN-FRANCOIS	1 Pack	1
4	30585A44 Uncoated High-Speed Steel Jobbers' Drill Bit Wire Gauge 31, 2-3/4" Overall Length, 1.4" Drill Depth, 118Deg Point Your Part Number: 71500-20 / DELIVER TO: SYLVIE	12 Each	12
5	7769A1 Easy-Tear Vinyl Duct Tape 2" Width x 50 Yards Length, Gray Your Part Number: 71400-45 / DELIVER TO: CHANTAL	6 Each	6
6	8054T18 Wire 300V AC, 12 Gauge, Black Outer Insulation, 25 Feet Long Your Part Number: 71400-15 / DELIVER TO: LUC	1 Each	1
7	6920K21 Aluminum Set Screw Lug 1 Hole for 1 Wire, 14-4 Wire Gauge Your Part Number: 71400-15 / DELIVER TO: LUC	6 Each	6
10	53355T71 Polyester/Cotton Blend Shop Coat Dark Blue, Size 42 Your Part Number: 71400-20 / DELIVER TO: JASON L	1 Each	1
12	56085T3 Chemical Resistant PVC/Polyurethane Work Boot Safety Toe, 16" High, Black, Steel Midsole, Men's Size 9 Your Part Number: 71400-10 / DELIVER TO: DAN.P	1 Pair	1
13	59915K274 PTFE-Lined Stainless Steel Ball Joint Rod End 3/8"-24 RH Male Shank, 3/8" Ball ID, 1-1/4" Long Thread	10 Each	10
14	6605K56 Hook and Loop Cable Ties 24" Overall Length, Meets UL 94V2, Packs of 5	3 Packs	3
Shipped separately from our Chicago warehouse on 03/22			
11	1000A85 Plastic Trim with Adhesive Back 1" High, 100' Long	100 Feet	100

Split 03-24

DAS
38
9-89